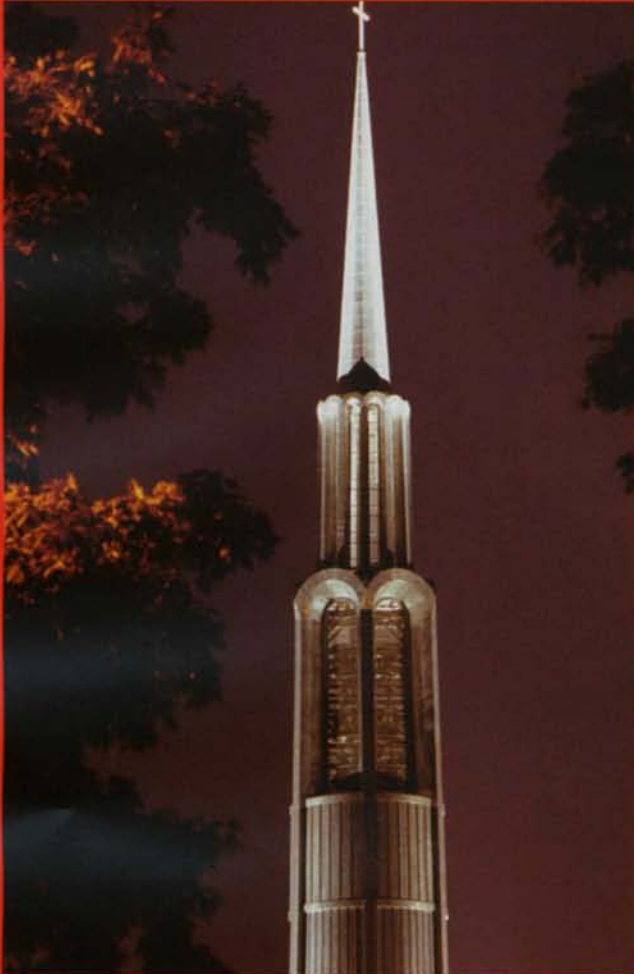


Campbellsville Steeple & Cupolas



First Baptist Church
Huntville, AL
World's Largest Prefabricated Steeple 229'
Guinness Book Of World Records



Montgomery County Courthouse
Clarksville, TN
Lyle-Cook-Martin, Architects
Clarksville, TN

 **CAMPBELLVILLE
INDUSTRIES, INC.**

"The Steeple People"®...PLUS!



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THE STORY

Campbellsville Industries pioneered the prefabricated aluminum steeple, thus "The Steeple People". Later, to meet the demand for maintenance-free architectural components, Campbellsville Industries introduced aluminum cupolas, balustrades, dormers, cornices, louvers, and many more products, and now, "The Steeple People"...Plus. Today, over 11,000 customers in virtually every state and many in foreign countries enjoy the beauty and elegance of products from Campbellsville Industries.



THE SERVICE

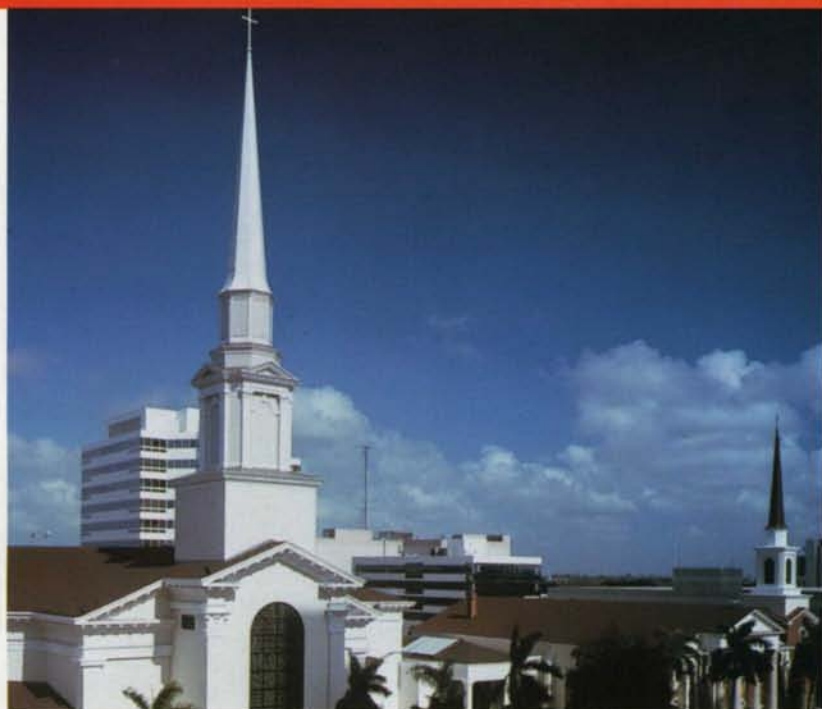
From inspiration to installation, we are there. Our design and engineering staff brings to you a rich background of knowledge and experience. Frequently, we provide preliminary design and consultation to the architect, contractor, and/or owner in planning for just the right steeple or cupola. Skilled artisans and craftsmen are dedicated to creating exacting details using many types of metal forming—fabricating, spinning, and casting. The crowning steeple or cupola is delivered and installed by our experienced installation personnel.



*High Bridge Tower
New York, NY
William Hall Partnership
New York, NY*



*St. Matthew Lutheran Church
Woodbridge, VA
Herman Hassinger, Arch.
Moorestown, NJ*



*First Baptist Church
Ft. Lauderdale, FL*

THE CUSTOM STEEPLES

There are those distinguished churches that demand unique and special steeples. Whether we are called on to create a special design, duplicate an architect's design, or reproduce a historic landmark, Campbellville Industries can meet the challenge. Our wide selection of metals—aluminum, copper, lead coated copper, microzinc, terne coated stainless, etc.—give unlimited possibilities.



*Assumption Church
Nashville, TN*



*Immaculate Conception Church
Revere, MA*



*Historic Reproduction On
West End Collegiate Church,
New York, NY*



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THE CUSTOM CUPOLAS

Historically, cupolas have often been an important part of many traditional buildings. Today, cupolas are used to complement a much wider range of styles and designs. Banks, courthouses, schools, offices and motels are buildings that readily accept the custom Campbellsville cupola. Your cupola can be further accented by clocks, carillon or bell, weather-vanes—all from Campbellsville Industries.



*4 Cupolas Reproduced For Historic West Baden Springs Hotel
West Baden, IN.*

*G.S. Ridgway And Associates, Inc., Architects
Vincennes, IN.*



*Worth County Courthouse
Sylvester, GA*



*Troy State University
Troy, AL*



*Indiana Historical Society
Indianapolis, IN.*

*CSO Architects, Engineers,
And Interiors
Indianapolis, IN.*



Reproduction And Installation Of Historic Cupola
Bell County Courthouse The Williams Company, AIA
Belton, TX. Austin, TX.
....Cupola 39' Wide x 58' High....



Garden City Hotel
Garden City, L.I., NY

THE INSTALLATION

Most customers prefer that Campbellsville Industries deliver and install custom steeples and cupolas. Often, it is necessary to dismantle and reassemble large units because of their size. Skilled delivery and installation personnel minimize assembly and installation time, resulting in substantial savings to the customer. Careful attention is given to finalizing the installation, even to the smallest detail. Sometimes, customers choose to install some of the smaller stock designs.

STEEPLE/CUPOLA SPECIFICATIONS

- PART 1 - GENERAL**
SUMMARY
- 1.01 A. Provide steeple/cupola work shown on the drawings, as specified herein, and with General Conditions and Supplementary Conditions.
- 1.02 **SUBMITTALS**
A. Submit shop drawings designed in accordance with local building code requirements. Upon approval, general contractor shall send to field or job-site superintendent copy of final approved shop drawings.
- 1.03 **QUALITY ASSURANCE**
A. Use adequate number of skilled workmen who are thoroughly trained and experienced in the necessary crafts, for proper performance of the work of this Section.
B. Use materials which shall be free from defects impairing strength, durability, and appearance, and shall be of best commercial quantity for purpose required.
- 1.04 **WARRANTY**
A. Warrant the product for one year after date of completed installation of product.
- PART 2 - PRODUCTS**
MANUFACTURER
- 2.01 A. Use steeple/cupola as manufactured by Campbellsville Industries, Inc., P.O. Box 278, 440 Taylor Blvd., Campbellsville, KY 42718, Phone: 800/467-8135, Fax: 270/465-6839.
- 2.02 **MATERIALS**
A. Use structural steel products according to ASTM specifications
B. Use structural aluminum products according to the Construction Manual of the Aluminum Association, Inc., and shall be alloy 6061-T6.
C. Use .032" aluminum cladding, 3003-H14 alloy, with available stock finishes, 20 oz. cold rolled copper cladding, 20 oz. lead coated copper cladding, or .027" microzinc cladding.
- 2.03 **ACCESSORIES**
A. Cast, stamp, form, and/or spin special ornaments such as cross, finial, weathervane, louvers, cornices, mouldings, window frames, etc. in accordance with good and acceptable practices, and in accordance with approved drawings.
- 2.04 **FABRICATION**
A. Fabricate structural steel framing to conform to AWS standards.
B. Fabricate structural aluminum framing with cold driven aluminum rivets, limiting welding to secondary architectural members.
C. Form all exterior cladding with good and acceptable sheet metal practices, and lock form all seams inasmuch as possible.
D. Conceal all exterior fasteners to maximum possibility.
E. Use cadmium plated bolts, nuts, and washers for anchoring, unless anchoring materials are provided and installed by others.
- 2.05 **FINISHES**
A. Use aluminum skin with Kynar 500 finishes, from manufacturer's stock colors of white, sandstone, medium bronze, cream, colonial white, ivory, and/or patina green.
B. Shop finish all aluminum castings, stampings, spinings, and accessories. Units shall be caustic etched, primed with 2 heavy coats of primer, and finished with 2 heavy coats minimum of industrial vinyl or enamel finish electrostatically applied and air dried.
C. Clean all copper, lead coated copper or microzinc to weather naturally.
D. Paint all aluminum surfaces in contact with steel with one heavy coat of zinc primer, and paint all steel surfaces with 2 heavy coats red lead or zinc chromate, followed by one coat of aluminized bituminous paint.
- 2.06 **CAULKING**
A. Clean and dry all surfaces to be caulked.
B. Use silicone caulking by Dow Corning, or approved equal.
- PART 3 - EXECUTION**
PROJECT SITE CONDITIONS
- 3.01 A. Verify that site conditions are suitable and accessible for delivery and installation, and that all preparatory work is in place in accordance with approved shop drawings before delivery and installation.
- 3.02 **INSTALLATION**
A. Clean all soiled and dirty areas and touch up any scratches or abrasions to finish before lifting into position.
B. Install work with skilled workmen who are familiar with such work in accordance with approved shop drawings.
C. Provide crane to manufacturer for unloading and hoisting product into position for as long as required.
- 3.03 **CLEAN-UP**
A. Clean up all debris caused by work of this section.
- END OF SECTION**



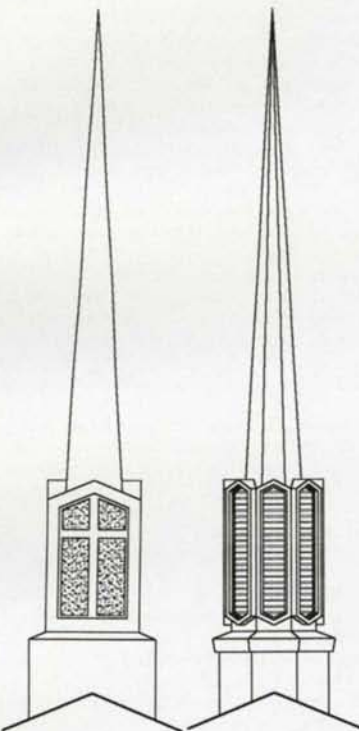
THE STOCK STEEPLES AND CUPOLAS

Not every building that requires a steeple or cupola demands a special custom steeple or cupola. Stock designs offer customers economy units with immediate delivery. Kynar baked-on finishes, anodized finishes, copper, lead coated copper, microzinc, and other exterior claddings can be provided for stock designs. The all aluminum framework is lightweight, yet rigidly constructed to meet local windload conditions. Accessories include crosses, weathervanes, finials, clocks, balustrades, and urns which are available at an added cost.

Stock Colors Include: White, Sandstone, Creme, Colonial White, Ivory, Patina Green, and Medium Bronze.





M-205	M-310	M-500
24'-0"H	22'-6"H	25'-0"H
3'-6"W	4'-6"W	5'-0"W

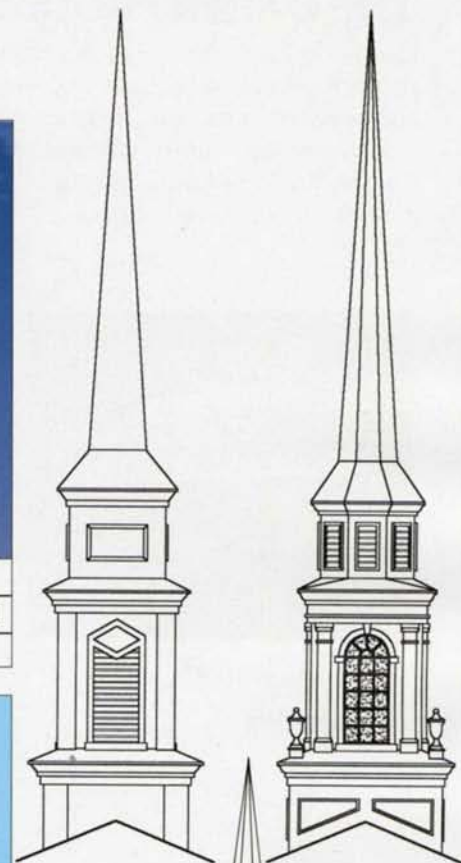
S-100	S-110	S-130	S-150
16'-0"H 20'-0"H	16'-0"H 20'-0"H	20'-0"H 24'-0"H	20'-0"H 25'-0"H
2'-0"W 2'-4"W	2'-4"W 3'-0"W	3'-6"W	4'-6"W



M-650	M-700
38'-0" H	38'-0" H
7'-0" W	7'-0" W





CU-300	CU-301	CU-308	CU-320
4'-6"H	8'-9"H	9'-0"H	11'-0"H
2'-8"W	5'-0"W	4'-0"W	5'-0"W


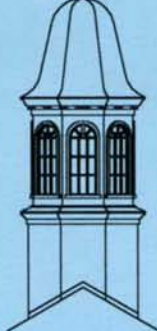
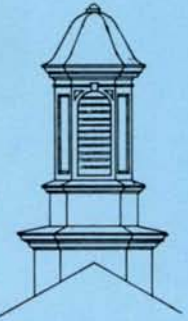
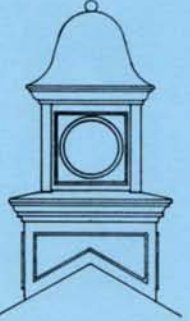
			
C-201	C-205	C-220	CL530
25'-0"H 30'-0"H	25'-0"H 30'-0"H	25'-0"H 30'-0"H	22'-6"H 25'-0"H
5'-0"W	6'-0"W	6'-0"W	4'-6"W

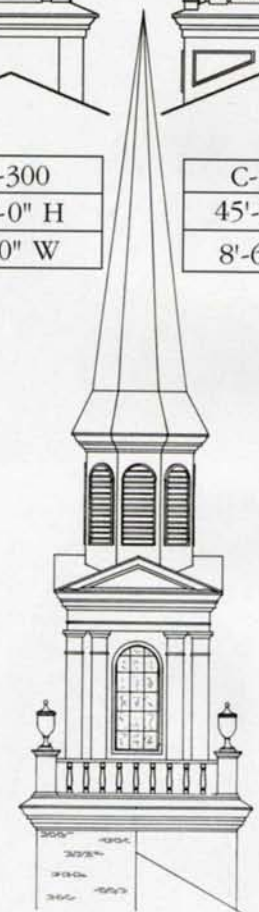


C-300
45'-0" H
8'-0" W

C-360
45'-0" H
8'-6" W

			
M-410	C-224	C-225	C-230
39'-6"H	32'-0"H	34'-0"H	35'-0"H
6'-0"W	7'-0"W	8'-0"W	8'-0"W

			
CU-405	CU-410	CU-415	CU-430
9'-6"H	14'-8"H	11'-6"H	11'-8"H
5'-0"W	6'-0"W	5'-4"W	6'-0"W



C-465
52'-0"H
12'-0"W

THE OTHER PRODUCTS

Our flexibility in the design and fabrication of architectural metals makes it possible to offer a wide selection of components. In addition to components shown here, there are many other fine examples of our work across the country. Chances are, there is a product from Campbellville Industries in your community. Send us your project for a quick evaluation and response.



**Canopies and
Marquees**



Domes



Louvers



Towers



Crosses



Balustrades



Clocks



Columns and Cornices

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INDUSTRIES, INC.**

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