

SECTION _____

URN SPECIFICATIONS

PART 1 - GENERAL

1.01 SUMMARY

- A. Provide spun aluminum urn(s) work shown on the drawings, as specified herein, and as needed for a complete and proper installation.
- B. Coordinate urn work of this section with General Conditions and Supplementary Conditions.

1.02 SUBMITTALS

- A. Submit shop drawings designed in accordance with local building code requirements. Upon approval, general contractor shall send to field or job-site superintendent copy of final approved shop drawing.
- B. Submit color samples of exterior finish.
- C. Submit close-out documents, warranties, and manuals.

1.03 QUALITY ASSURANCE

- A. Use adequate number of skilled workmen who are thoroughly trained and experienced in the necessary crafts, and who are completely familiar with the specified requirements and the methods needed for proper performance of the work of this Section.
- B. Use materials which shall be free from defects impairing strength, durability, and appearance; shall be of best commercial quality for purpose required; and shall comply with approved drawings.
- C. Use manufacturer who has had ten (10) years of experience in the manufacture of specified product.

1.04 WARRANTY

- A. Warrant the product for one year after date of delivery.

PART 2 - PRODUCTS

2.01 MANUFACTURER

- A. Use spun urn(s) as manufactured by Campbellsville Industries, Inc., P.O. Box 278, 440 Taylor Blvd., Campbellsville, KY 42718, Phone: 800/467-8135, Fax: 270/465-6839.
- B. Use stock urn model **U- 50**, as shown on drawings.

2.02 MATERIALS

- A. Use all dead soft .063" aluminum for construction of specified system.

2.03 FABRICATION

- A. Urn shape shall be spun from the indicated metal at factory, and prefit All components to be assembled in the field.
- B. Conceal all exterior fasteners to maximum possibility. Urn components shall be assembled with an internal all-thread rod.
- C. Use cadmium plated bolts, nuts, and washers for all connections. Anchor bolts into the floor and/or wall shall be by the installer.

2.04 FINISHES

- A. Shop finish all spinnings and accessories from manufacturer's stock colors. Units shall be caustic etched, primed with 2 heavy coats of primer, and finished with 2 heavy coats minimum of industrial vinyl or enamel finish electrostatically applied and air dried.
- B. Paint all aluminum surfaces in contact with steel with one heavy coat of zinc primer, and paint all steel surfaces with 2 heavy coats red lead or zinc chromate, followed by one coat of aluminized bituminous paint.

2.05 CAULKING

- A. Clean and dry all surfaces to be caulked.
- B. Apply with caulking gun, using nozzle of proper size to fit the joint width.
- C. Use silicone caulking by Dow Corning, or approved equal.

PART 3 - EXECUTION

3.01 PROJECT SITE CONDITIONS

- A. Verify that site conditions are suitable and accessible for delivery.
- B. Confirm that all preparatory work is in place in accordance with approved shop drawings before delivery.

3.02 INSTALLATION

- A. Coordinate with other trades as required to assure proper and adequate installation.
- B. Clean all soiled and dirty areas and touch up any scratches or abrasions to finish before installation.
- C. Install work with skilled workmen who are familiar with such work in accordance with manufacturer's instructions and approved shop drawings.

3.03 CLEAN-UP

- A. Clean up all debris caused by work of this section, keeping the premises clean and neat at all times.

END OF SECTION

